



## GALVALUME® LIMITED WARRANTY

ACI Building Systems, LLC warrants its hot dipped aluminum-zinc alloy Galvalume  $\sigma$  coated sheet steel sold for use as steel building roofing and siding, if erected within the Continental United States, WILL NOT as a result of corrosion, rupture, fail structurally, or perforate within a period of twenty (20) years after shipment when exposed to normal atmospheric conditions, subject to the following provisions:

**THIS WARRANTY DOES NOT APPLY** to panels exposed at any time to corrosive, aggressive, harmful or other abnormal atmospheric conditions, including but not limited to the conditions present in the following areas or circumstances:

- A. Areas subject to salt water marine atmospheres or to repeated spraying of either salt or fresh water.
- B. Areas subject to fallout of, or exposure to, corrosive chemicals, ash, fumes, cement dust, or animal waste.
- C. Areas subject to water run-off from lead or copper flashings or to areas in metallic contact with lead or copper.
- D. Circumstances where corrosive fumes or condensates are generated or released inside the building.

**THIS WARRANTY DOES NOT APPLY** in the event of:

- A. Mechanical, chemical or other damage sustained during shipment, storage, forming, fabrication, during or after erection.
- B. Failure to drain water, including internal condensation, from overlaps and all other surfaces of the panels.
- C. Failure to remove debris from overlaps and all other surfaces of the panels.
- D. Damage caused to metallic coating by improper scouring or cleaning procedures.
- E. Deterioration of the panels caused by contact with green or wet lumber or wet storage stain caused by water damage or condensation.
- F. The presence of damp insulation or other corrosive material in contact with or in close proximity to the panels.
- G. Deterioration of panels caused directly or indirectly by panel contact with fasteners. Selection of a suitable long-life fastener to be used with Galvalume roofing and siding panels rests solely with the Buyer.
- H. Bends less than 2T for sheet thickness .030" and thinner and less than 4T for sheet thickness .031" and thicker.
- I. Roof slopes or sections of the roof flatter than 1/4":12.
- J. Forming which incorporates severe reverse bending or which subjects the coating to alternate compression and tension.

**See Reverse Side for Additional Terms and Limitations Galvalume® is a registered trademark of BIEC International LLC**

## TERMS AND LIMITATIONS

**EXCEPT AS STATED HEREIN, ACI MAKES NO OTHER WARRANTY, EXPRESS OR IMPLIED, AND SHALL HAVE NO OTHER LIABILITY. ACI IS NOT RESPONSIBLE FOR WATER DAMAGE OF SHEETS PRIOR TO ERECTION OF MATERIALS. THERE IS NO WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. THIS WARRANTY IS ALSO SUBJECT TO THE FOLLOWING LIMITATIONS AND CONDITIONS:**

1. In the event of breach of warranty, ACI shall have the option of either:
  - A. Repairing or replacing defective panels, or
  - B. Reimbursing Buyer for the cost of the defective panels.
2. Exclusion of Warranties and Limitation of Liability:
  - A. **THE FOREGOING REMEDY SHALL BE ACI'S SOLE LIABILITY AND SHALL BE THE EXCLUSIVE REMEDY AVAILABLE TO THE BUYER.**
  - B. **ACI SHALL NOT IN ANY EVENT BE LIABLE FOR THE COST OF LABOR EXPENDED BY OTHERS ON ANY DEFECTIVE PANEL OR FOR ANY SPECIAL, INDIRECT OR CONSEQUENTIAL DAMAGES WHATSOEVER, WHETHER ARISING FROM BREACH OF CONTRACT, BREACH OF WARRANTY, TORT, INCLUDING NEGLIGENCE, STRICT LIABILITY OR OTHERWISE, TO ANYONE BY REASON OF THE FACT THAT SUCH PANELS SHALL HAVE BEEN DEFECTIVE.**
  - C. Claims must be promptly reported in writing to ACI and ACI shall be given a reasonable opportunity to inspect the panels claimed to be defective. Buyer must prove that the defective materials were sold by ACI by means of proper identification of the material involved in the claim, including ACI job number, invoice number, date of shipment, and date of installation.
  - D. This warranty applies only to the hot dipped aluminum-zinc alloy coating and not to any paint or other finish that may be applied to the panels.
  - E. Buyer must inspect the panels prior to installation. No warranty shall apply to panels which are used and contain defects discernable by reasonable inspection.
  - F. ACI extends this warranty solely to the buyer. This warranty is non-assignable and non-transferable.

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ACI Project Name

\_\_\_\_\_  
ACI Job Number

\_\_\_\_\_  
ACI Building Systems, LLC

\_\_\_\_\_  
Date

